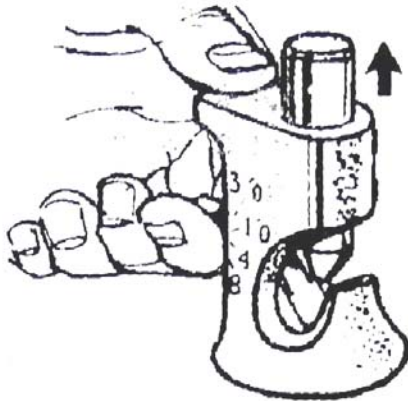


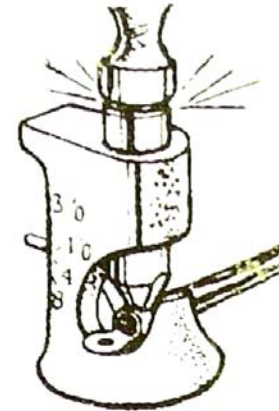
# OPERATING INSTRUCTIONS

1



Position the tool on solid surface, base down. Rest thumb on tool body, behind ram. Hook index finger under lift pin. Pull upward to lift ram.

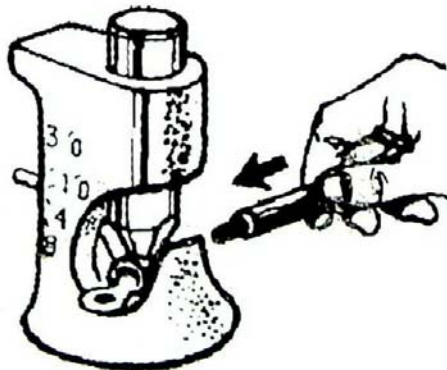
3



Crimp by hammering on ram with standard 2lb. hammer. Crimp is completed when top of lift pin is lined up with AWG wire size on Guide.

**CAUTION:** You Must Wear Safety Glasses When Using This Tool.

2



Insert terminal or splice in nest. Be sure barrel is centered. For butt splices, center either half of barrel in nest. Release lift pin, allowing ram to contact terminal or splice. Insert stripped wire into barrel.

4



Lift ram and remove completed connection. For butt splices, repeat procedure on opposite half of barrel. Note: Lubricate with light machine oil occasionally.