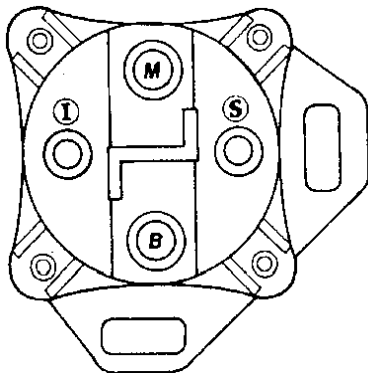


Installation Instructions



- Connect positive battery cable to “B” terminal
- Connect starter motor cable to “M” terminal
- “I” terminal is not normally used. You can use this terminal to drive a “Starter Engaged” light on the panel.
- “S” terminal gets power to engage contactor from a “Start” push button or switch.
- Torque nuts on the “B” and “M” terminals to 85-95 inch-lbs., and on the “I” and “S” terminals to 30-40 inch-lbs.

Note: avoid over-torquing the nuts and damaging the Bakelite enclosure.

*Note – Contactor coil finds ground through the mounting base.